

## **Development and application of a Safety Monitoring and Assurance System (SMAS) for chilled meat products**

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1	<b>Summary:</b>	1
2	The weakest link that affects directly safety and quality of chilled products is the actual chill	2
3	chain. Meat products, unless processed, packaged, distributed and stored appropriately can spoil	3
4	in relatively short time, posing a potential hazard for the consumer. Application of an optimised	4
5	management for chilled distribution requires continuous monitoring and control of storage	5
6	conditions from production to consumption. A novel chill chain management policy, coded	6
7	“Safety Monitoring and Assurance System” (SMAS) is proposed, allowing to give priority to	7
8	products in such a way that, compared to the First In First Out (FIFO) current approach, risk at	8
9	consumption time is minimized and quality optimised [1,2]. SMAS is being developed and	9
10	evaluated in the European Commission RTD project QLK1-CT-2002-02545	10
11	( <a href="http://smas.chemeng.ntua.gr">http://smas.chemeng.ntua.gr</a> )	11
12	<b>Methods:</b>	12
13	The main cornerstones of the system include (a) validated models of microbial growth of	13
14	pathogens and Specific Spoilage Organisms (SSO) for each different meat product, (b)	14
15	information on the initial prevalence and distribution of the SSO, $N_0$ (c) continuous temperature	15
16	monitoring of the chill chain with Time Temperature Indicators and (d) correlation of sensory	16
17	acceptability to a specific level of microbial load, $N_S$ , that signals the end of the product shelf life.	17
18	These elements are integrated in the SMAS algorithm, allowing for the estimation of the actual	18
19	remaining shelf life and the risk assessment of each product unit, at selected points of the chill	19
20	chain.	20
21	<b>Results &amp; Discussion:</b>	21
22	In order to prove the effectiveness of SMAS, the Monte Carlo method was applied and a	22
23	realistic distribution scenario was assumed, including all stages of transport and storage. Two	23
24	decision points were selected, namely the product split at the distribution center to the export or	24
25	local market, and the stocking of the retail cabinets. In both cases, products with the higher	25
26	microbial load and risk were promoted first, instead of random rotation (FIFO). The results	26
27	suggest SMAS policy substantially reduced risk probability and minimized products of high risk,	27
28	optimizing, at the same time, quality distribution.	28
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30	<b>References:</b>	30
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